

TECHNICAL SHEET 08.01.05-EN



JUBIZOL Acryl finish T 2,5 mm

Acrylic trowelled render finish

1. Description, Application

JUBIZOL Acryl finish T 2,5 mm is intended for preparation of final coat for JUBIZOL External Thermal Insulation Composite (ETIC) systems, based on polymeric binders, and has a characteristic furrowed, oak bark-like surface and used for decorative protection of façade wall surfaces. Adheres well to all fine-coarse construction surfaces including: base coats of External Wall Insulation (EWI) systems, classical fine lime-cement and cement plasters, smoothed concrete surfaces, and also to fibre-cement and gypsum-cardboards, chipboards, and similar. In addition to high hardness, it is also characterised by high water-repellence. High resistance to the effects of smoke, ultraviolet rays and other atmospheric factors guarantees their resistance in any climate conditions, even on façade surfaces of tall buildings with short projecting or even without eaves, exposed to heavy rainfall. Surfaces rendered with these finishes have an assured long-term resistance to contamination with wall algae and mould. Therefore, it is not necessary to add any biocidal substances prior to application.

2. Colour Shades

- White (shade 1001)
- colour shades of the JUB FAVOURITE FEELINGS colour chart (on JUMIX tinting stations at points of sale): colours whose final letter of a 4-digit code is C, D, E, or F as well as some with B.

Delivery of render finishes in shades designed on special request of the customer is possible under certain conditions.

3. Technical data

Packaging	25 kg
Density	~1.72 kg/dm ³
Water dilution	1 dL/bucket
Layer thickness	~2,5 mm
Drying time	Touch dry ~6 h

T = +20 °C, relative air humidity = 65 %		
Average consumption		~3.2 kg/m ²
Vapor permeability EN ISO 7783-2	coefficient μ	<160
	value Sd (d = 2,5 mm)	<0.4 m class 2
Water absorption w ₂₄ (EN 1062-3)		<0.06 kg/m ² *h ^{0,5}
Water absorption class		class W3
Adhesion according to EAD 040083-00-0404, point 2.2.20.2		>0.3 MPa

4. Installation Conditions

Temperature of air and wall surface should not be lower than +5 °C or higher than +30 °C, and relative air humidity should be <80 %. Façade surfaces should be protected from the sun, wind and precipitation by using curtains, and despite this protection, the rendering should not be done during rain, fog or strong wind (≥ 30 km/h).

5. Surface Preparation

The surface should be slightly rough (ideal is the roughness of a conventionally smoothed fine plaster of 1.0 mm granulation), solid (compressive strength of at least 1.5 MPa – CS II by EN 998-1), dry and clean, without weakly bound particles, dust, easy water-soluble salts, oil stains and other filth. Any smaller uneven parts – protrusions and indentations – hinder the smoothing of the applied render finish; therefore it is important to attend to the preparation of the surface.

Prior to the application of a decorative render finish, the newly applied base-coats have to dry at least 7 to 10 days for each cm of its thickness. Decorative render finishes are applied to new concrete surfaces only a month after concreting (stated drying times of the surface are valid in normal conditions: T = +20 °C, relative air humidity = 65 %). Coatings, slurries and other decorative coats have to be removed from old solid plasters/renderers. After the surface had been cleaned, it should be thoroughly dusted by washing and, if necessary, mended and levelled. Washing the surface with a high-pressure water blaster (hot water or steam) is especially recommended in the case of fibre-cement boards and all concrete surfaces since it removes panel oil from new surfaces and soot, moss, lichen, remains of old coatings and similar from old ones.

The base is coated with JUBIZOL Unigrund primer, chosen in a shade as close as possible to the color of the render.

The application of a render finish should start only when a primer is dried through. In normal conditions (T = +20 °C, relative air humidity = 65 %), at least 12 hours after application of base coat.

For technical information on these primers, please read the technical data sheet.

6. Preparation of Render Finish for Application

Prior to application, stir the render finish with an electric mixer, and, if necessary (only exceptionally), dilute it with water (maximum 1 dl per container). The colour shade must be checked; then, equalize the render finish in order to remove even the slightest or imperceptible differences in colour shade between individual buckets. Stir the content of four buckets well in a large container of appropriate size. When a quarter of the so prepared compound is used, the content of the next bucket is poured into the container and mixed properly with the rest of the render finish, etc. Equalisation of white renders, which belong to the same production batch or to the same production date and which have not been diluted, is not necessary.

Reworking the render finish during application (adding tinting agents, diluting, and similar) is not allowed.

7. Application of Render Finish

Mortar compound is applied manually – with stainless steel trowel, or mechanically, by spraying – in thickness that somewhat exceeds the diameter of the thickest grain. When spraying, it is necessary to follow instructions of mechanical equipment manufacturer. Several minutes after rendering (optimum time is determined depending on absorption of the surface and microclimate conditions) the mortared surface should be smoothed with a hard

plastic trowel by “rolling” the structural grains along the wall surface with the trowel, so that the coat would be evenly corrugated. The trowelling is done horizontally, vertically or circularly. Mortar lumps that protrude from the mortar surface should be at the end – several minutes after trowelling – impressed into it, by smoothly re-trowelling the surface with clean stainless steel trowel.

The work should take as little time as possible – without interruptions from one far edge of the wall to the other. In case of wall surfaces that stretch along several floors, the mortar compound should be rendered simultaneously on all levels: the rendering should begin on the upper level, and in lower levels the works should be conducted with “stepped distance”. Larger wall surfaces with adequately wide grooves, should be divided into smaller ones, with mortar edges, other decorations, frames or in some other way, which will prevent possible problems with continuous rendering of mortar, but also poor appearance because of possibly insufficiently flat surfaces. Joining of areas on edges of corners is facilitated by several centimeters wide finely trowelled belts, which give beautiful decorative effect to the finished surfaces. Decorative smoothed belts, grooves, mortar edges, frames, etc. should be typically applied before rendering the decorative mortar. They are protected with appropriate wall paints, whereby it must be taken into account not to apply the coats uncontrollably over their edges on surfaces that have been prepared for the rendering of decorative mortar.

Resistance of fresh painted surfaces to damages because of draining water (rinsing of mortar) in normal conditions (T = +20 °C, rel. air humidity = 65 %) is achieved after 24 hours at the latest. Thoroughly clean the tools with water immediately after use. Dried stains cannot be removed.

8. Maintenance and Restoration of Treated Surfaces

Façade surfaces processed with JUBIZOL Acryl finish T 2,5 mm do not require any special maintenance. The non-adhering dust and other non-adhering filth can be swept, hoovered or washed away with a water blaster. Adhering dust and more obstinate stains can be removed by light rubbing with a soft brush soaked into a solution of usual universal household preparations and washed away by clean water.

However, where filth and stains cannot be removed applying the methods described above, renovation painting is recommended. In such cases, apply two coats of the micro-reinforced façade paint REVITALCOLOR or SILICONECOLOR onto a prior coat of an appropriate primer.

9. Storage, Transportation Conditions and Durability

Storage and transportation at temperatures between +5°C and +25°C, protected from direct sunlight, out of the reach of children, **MUST NOT FREEZE!**

Shelf life when stored in originally sealed and undamaged packaging: at least 12 months.

10. Other Information

The technical instructions in this brochure are given based on our experiences and are given as a guideline for achieving optimal results. We cannot take any responsibility for the damage, caused by incorrect selection of a product, incorrect use or unprofessional work.

Safety measures: Follow the instructions on the safety data sheet of the product.

If applied within External Wall Insulation systems, render finishes shall have brightness (Y) over 25. Darker render finishes and render finishes of intensive colour shades, which can be achieved only with organic pigments, are less stable under heavy conditions of use, somewhat less resistant to being washed out by precipitation and tend to chalk more. Complaints about changes, which might thus occur on exposed façade surfaces, especially in the form of faster bleaching, will not be accepted. Therefore, one should consult JUB's experts for each case individually regarding conditions for the application of such renders and the maintenance of processed surfaces. The list of such susceptible colour shades is available at stores where JUMIX tinting stations are located as well as in our sales and technical information departments.

This technical sheet supplements and replaces all preceding editions. We reserve the right to change and supplement data in the future.

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