

## TECHNICAL SHEET 11.01.01-EN



# AKRINOL Fugalux

## Flexible tile joint filler

### 1. Description, Application

AKRINOL Fugalux is a powder compound based on cement and used for grouting interior and exterior wall and floor tile surfaces (ceramic tiles and clinkers of all types, glass and other mosaics, slabs made of natural and artificial stone) of housing, business facilities and facilities open to public. It is suitable for filling joints up to 10 mm wide and deep, including floor tile linings of rooms with floor heating. It is distinguished by high resistance to wear and good water repellence with distinctive “drop effect” and long-lasting resistance against infection with wall mould. AKRINOL Fugalux joint filler is not suitable for grouting tile linings, which are not resistant to acid and alkaline (tile linings of industrial buildings, small-trade plants, laboratories, and similar), neither does it comply with requirements for joint fillers, filling any kinds of dilatation joints, tile linings of swimming pools and filling of joints between stove tiles and other elements of ceramic stoves.  
 classification according to SIST EN 13888: CG2ArW

### 2. Colour Shades

paper bags containing 2 kilos:

- 10 (white), 11 (jasmine), 12 (ivory), 13 (beige), 14 (manhattan), 15 (black), 16 (grey), 17 (green), 18 (brown), 19 (dark brown), 20 (chestnut), 21 (red), 22 (blue), 23 (ultramarine), 24 (agave), 25 (caramel), 26 (apricot), 27 (yellow), 28 (mimosa) and 29 (mint) under JUB's JOINT FILLER colour chart

paper bags containing 5 kilos:

- 10 (white), 14 (manhattan), under JUB's JOINT FILLER colour chart

Compounds of different shades can be mixed in optional ratios!

### 3. Technical data

Packaging	2 kg, 5 kg
Density	~1.8 kg/dm <sup>3</sup>
Water dilution mass	~30 %

Average consumption		~0.5 - 1.5 kg/m <sup>2</sup>
Temperature persistence of the applied joint filler		-40 to +80 °C
Attained strength characteristics of the applied joint filler	Guaranteed foot traffic	12 hours after grouting
	Permitted maximum load	7 days after grouting
Compressive strength after freezing EN 12808-3		>20 MPa
Flexural strength after freezing EN 12808-3		>5 MPa
Contraction EN 12808-4		<2 mm/m
Water absorption after 4 hours of soaking EN 12808-5		<1 g

#### 4. Installation Conditions

The temperature of the air and of the tile lining should not be lower than +5 °C and not higher than +25 °C; protect outer surfaces against sun, wind and rainfall, but do not conduct any work despite such protection in rain, fog or in case of strong wind (>30 km/h). If the temperature of the air or the surface exceeds +20 °C, moisten the joints with water prior to applying the filler.

#### 5. Surface Preparation

Times, in which tile linings reach the state of being suitable for grouting, depend on the type of the applied adhesive mortar, its drying conditions (air and surface temperature, relative air humidity, humidity and absorption of surface, size and absorption of slabs or tiles, and similar) and other factors. Guide values for "normal conditions" (T = +20 °C, relative air humidity = 65 %) are listed below:

##### WALL TILE LININGS

standard adhesives ~ 8 hours after fixing  
 fast setting adhesives ~ 2 hours after fixing  
 traditional cement mortars ~ 2 to 3 days after fixing

##### FLOOR LINE LINING

standard adhesives ~ 24 hours after fixing  
 fast setting adhesives ~ 4 hours after fixing  
 traditional cement mortars ~ 7 days after fixing

A tile lining - including joints - should be cleaned well by removing remains and clots of adhesives, dust and other filth from it. If joints get wet during the process, start grouting only after they are completely dry.

#### 6. Joint Filler Preparation

During constant stirring, pour the content of the bag (5 kilos or 2 kilos) into the appropriate quantity of water (~1,5 l or ~0,6 l). Stir well using an electric mixer to obtain a homogenous paste-like compound (with no lumps). Wait for 5 minutes for it to swell up then stir again well – if necessary, add a little water to the compound. The prepared compound can be used for approximately 2 hours.

##### WARNING!

To grout a single panel, apply only a joint filler of the same production date or of only one production batch since there may appear slight differences in colour shades between batches. If the compound is prepared several times to grout larger panels, prepare each mixture with the same amount of water.

#### 7. Joint Filler Application

The joint filler is applied by a rubber trowel or a smoothing rubber trowel. Fill the joints in the diagonal direction (in an angle of approximately 45° to the direction of the joints). When the "film" on the surface of the tiles changes its colour (or when the compound in the joint does not give in when pressed slightly) – in normal conditions (T = +20 °C, air humidity = 65 %) this happens after 5 to 10 minutes – wash the lining with a soft sponge and water, wipe it with a dry cloth and polish it.

Surfaces of rough or highly absorbing tiles are more difficult to clean, therefore, in general and especially in such cases, test the cleaning procedure on a test tile prior to application of the joint filler. When removing the "film" applied to the tile surface, diluted acetic acid or special cleaning agents may be used to remove cement stains. The joint filler contains quartz sand, which may in exceptional cases damage the tile surface during grouting; therefore, use a tile to test its resistance against scratching prior to application. Thoroughly clean all the tools with water immediately; dried stains cannot be removed.

Thoroughly clean the tools with water immediately after use. Dried stains cannot be removed.

## 8. Storage, Transportation Conditions and Durability

Protect the product against moistening during transport. Store in dry and airy places!

Durability when stored in an originally sealed and undamaged packaging: at least 6 months.

## 9. Other Information

Technical instructions in this brochure are given based on our experiences and are given as a guideline for achieving optimal results. We don't take any responsibility for the damage, caused by incorrect selection of a product, incorrect use or unprofessional work.

Safety measures: Follow the instructions on the safety data sheet of the product.

Colour of joint filler is the closest possible approximation to the colour chart, the sampler or the validated sample and may differ slightly from the desired colour shade.

If you wish to check the colour shade, dry the application of a joint filler on a test surface correctly and check a standard of the concerned shade, which is stored in the TRC JUB d.o.o.. Difference in colour shade, which is a result of inadequate preparation of the joint filler, of unsuitable conditions during application and consolidation of the joint filler, of an application technique, which differs from the one in instructions or application of the compound onto an unsuitably prepared, on wet or not dried enough surface, cannot be subject of complaint.

This technical sheet supplements and replaces all preceding editions. We reserve the right to change and supplement data in the future.

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